



### Features & Benefits

- **Leveling Bolt** Allows precise leveling of unit with X-Base
  - Simplified Single Plate Saddle Design Allows for open surfaces on top and front of ram for mounting of fixed equipment.
    - **Predrilled Weld Head Mounting Bracket** Easily bolts on to adaptors based on your weld head without additional drilling.
      - Linear Rail/Bearing Guideways (One Rail Per Axis) Simplifies installation.
      - **Enclosure Mounted to Mast** Simplified access limiting vertical movement on boom
    - Helical Rack/Pinion on Ram/Boom Quiet and smooth running. Allows more precise adjustments
- Cable Cutouts in Front Face of Ram/Boom

Allows for routing of cables with equipment mounted to end of ram

Machine Screw Jack Lift Mechanism Increases safety because load is in constant tension





Motor Limit Switch – Prevents damage to unit.



Cable Cutouts in Front

Face of Ram

Assembled Height

Six foot unit has a low profile mast for shipping in up right position. 8x8 ships disassembled.

**Rotational Bearing Ring** Simplifies assembly versus previous spindle design



## **Options**

# **PrestonEastin** offers four base options to meet your application need



Cost effective solution; The 30"x30" flat plate with anchor holes for installing manipulator in a fixed location. Smaller footprint than the x-base, but MUST BE ANCHORED TO THE FLOOR.

Freestanding base option; includes leveling bolts w/thru holes for anchors. Anchoring is recommended. Includes fork lift pockets for ease of positioning.

Travels along one axis, forward and back. Will work unguided on a flat concrete floor, or guided on a 39" C/L v-groove track. Includes fork lift pockets for ease of positioning.

Travels along one axis, forward and back. Will work unguided on a flat concrete floor, or guided on a 39" C/L v-groove track. Includes fork lift pockets for ease of positioning. 120v 1ph AC powered with hand pendant control.

### *ACCESSORIES*



For cable installation; includes brackets and cable carriers for mast and ram; Cable opening 1.6" x 6.6".

For supporting cables installed through the end of the ram; can be mounted to Whitetail MA200 Series and Medium Duty Manipulators.

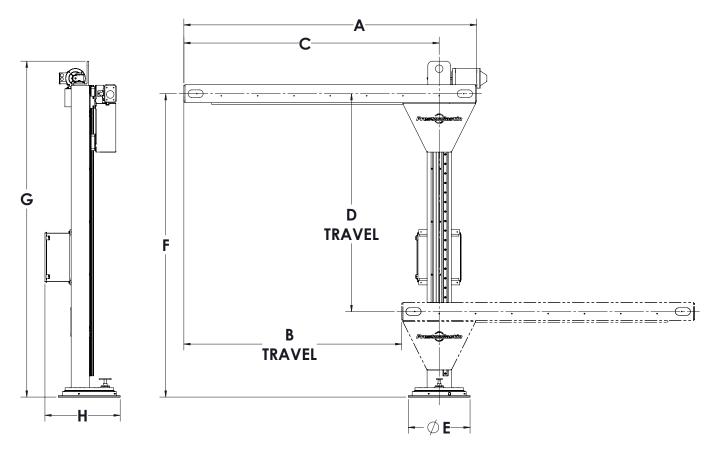
For mounting of welding power supply; 36"x24" platform; Rotates with manipulator.



Installs between manipulator rotational bearing ring and any of the four base options; Adds 12" of overall height to the manipulator; Can be stacked two high (maximum 24" height addition).



## *SPECIFICATIONS*



### **MA200 Dimensions**

Model	Size	A	В	C	D	E	F	G	Н
MA200-66	6 x 6	96.75 in.	6 ft.	84.4 in.	6 ft.	20.4 in.	100.3 in.	111 in.	25 in.
MA200-88	8 x 8	120.75 in.	8 ft.	108.4 in.	8 ft.	20.4 in.	124.3 in.	135 in.	25 in.

Note: Dimensions shown do not include height of optional bases.

#### **Standard Specifications:**

Rating: 200 lbs on either or both ends
Lift Motor: ½ HP Inverter-Duty AC Motor

Ram Motor: 1/6 HP Inverter-Duty AC Gearmotor

Mast: Up-Off-Down

Base Rotation: Manual with Swivel Lock
Ram: Forward-Off-Reverse (Variable Speed)
Horizontal Ram Speed: 6-118 inches per minute

**Vertical Mast Speed:** 36 inches per minute

Hand held pendant Input Voltage: 115V



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### **Standard Base Options:**

**Anchor Plate** – This is a cost effective flat anchor plate for installing manipulator in a fixed location; Footprint is smaller than the x-base, but MUST BE ANCHORED TO THE FLOOR

**X-Base** – Freestanding base includes leveling bolts w/thru holes for anchors. Anchoring is recommended. Includes fork lift pockets and lifting lug for ease of positioning

**Manual Travel Car –** Will work unguided on a flat concrete floor, or guided on a v-groove track. Includes fork lift pockets for ease of positioning

**Powered Travel Car**— Travels along one axis, forward and back. Will work unguided on a flat concrete floor, or guided on a v-groove track. Includes fork lift pockets and lifting lug for ease of positioning. Powered Travel Car 120v 1ph AC powered with hand pendant, Variable speed; 3-60 inches per minute.

### **Available Options:**

**Cable Carrier Set** – For installation of supply cables; Includes brackets and cable carriers for mast and ram; Cable opening 1.6" x 6.6"

Cable Strain Relief – For supporting supply cables installed through the end of the ram/

**12" Riser** – Installs between manipulator swivel bearing and any of the four base options; Adds 12" of overall height to the manipulator; Can be stacked two high (maximum 24" height addition)

**Power Supply Shelf –** For mounting customer welding power supply; Attaches above swivel bearing and rotates with mast